



Gulfstream American

SERVICE LETTER NO. 78-5
"FAA (DER) APPROVED"

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DATE: 26 January 1979

SUBJECT: UPHOLSTERY REPLACEMENT/HERCULON MATERIAL

MODEL AFFECTED: AA-1B, AA-5, AA-5A and AA-5B

SERIALS AFFECTED: Refer to TABLE I

TIME OF COMPLIANCE: As indicated in the following text

GENERAL

Some 1975 and early 1976 aircraft which were factory equipped with interiors which consisted of the vinyl/fabric design have experienced fabric disintegration in the fabric areas of the interior seats. TABLE I represents those aircraft which may be affected.

REPLACEMENT PROCEDURE

- 1.) A replacement procedure has been established wherein the vinyl/fabric material can be replaced in the field by local upholstery shops. Gulfstream American Corporation will supply replacement material for the affected aircraft in the form of a kit applicable to the particular model of aircraft. The fabric used on the replacement material is nylon; the vinyl used will be of the same design as the original configuration.
- 2.) Replacement interior kit will consist of the following material:

	<u>Qty. per Aircraft</u>	<u>Description</u>
AA-1B Kit:	2 each	Front Seat Back Cover
	2 each	Front Seat Bottom Cover
	1 each	Left Forward Side Panel
	1 each	Right Forward Side Panel
AA-5, AA-5A Kit:	2 each	Front Seat Back Cover
	2 each	Front Seat Bottom Cover
	1 each	Rear Seat Bottom Cover
	2 each	Rear Seat Back Cover
	1 each	Left Forward Side Panel
	1 each	Right Forward Side Panel

REPLACEMENT PROCEDURE - Continued

AA-5B Kit: The parts required for the AA-5, AA-5A Kit plus the following:

<u>Qty. per Aircraft</u>	<u>Description</u>
1 each	Left Aft Side Panel
1 each	Right Aft Side Panel

When ordering a Kit, the aircraft serial number must be given along with the aircraft trim code which can be found on the finish and trim plate located on the upper left hand section of the firewall, attached to the engine side of the firewall.

EXAMPLE: Aircraft Serial No: AA1B-0526
Trim Code: 5-EP-G-K-12-P

- 3.) Replacement material for those affected aircraft will be made available providing that a request for a replacement interior Kit is made through a Gulfstream American Corporation (formerly Grumman American Aviation Corporation) Dealer or International Distributor and the request is received by Product Support Department (Gulfstream American Corporation Light Aircraft) no later than May 1, 1979.

CREDIT INFORMATION

1. When available, Kits will be shipped at no cost (NOTE: This does not include transportation costs). A labor allowance will be available as follows:

AA-1B Model:	Up to \$125.00
AA-5, AA-5A and AA-5B Models:	Up to \$250.00

2. A completed Gulfstream American Corporation Warranty Claim, Form GAA 740, must be submitted by a Gulfstream American Corporation Dealer/International Distributor upon completion of the interior change. A copy of the Work Order from the upholstery shop completing the work must be attached.

CREDIT INFORMATION - Continued

3. The removed covers and side panels must be returned to Warranty Return Goods Department, Gulfstream American Corporation, Commercial Light Aircraft, at the time of filing the Warranty Claim. No labor credit will be issued until receipt of this material and a completed claim.
4. Deadline for claims to be submitted will be sixty (60) days after shipment date of replacement interior Kit(s) from the factory for domestic aircraft; ninety (90) days for export aircraft.

GULFSTREAM AMERICAN CORPORATION



R. E. Belles, Director
Light Aircraft Customer Service

REB:rjm

TABLE I

(Affected Aircraft Serial Numbers)

AA-1B AIRCRAFT

0449	0495	0539	0563
0451	0500	0540	0564
0459	0502	0543	0570
0461	0513	0546	0573
0463	0524	0549	0576
0464	0529	0552	0582
0465	0535	0553	0603
0466	0537	0556	0607
0482	0538	0558	0611

AA-5 AIRCRAFT

0642	0685	0725	0780
0643	0686	0732	0781
0644	0687	0737	0782
0645	0688	0741	0784
0646	0690	0744	0785
0647	0691	0745	0786
0648	0692	0749	0787
0650	0694	0750	0792
0651	0697	0751	0794
0656	0699	0752	0797
0658	0700	0755	0803
0661	0704	0756	0805
0662	0705	0757	0806
0663	0706	0759	0811
0664	0709	0762	0814
0665	0710	0763	0815
0666	0713	0764	0821
0667	0714	0765	0823
0668	0715	0767	0824
0672	0716	0768	0825
0673	0720	0772	0829
0677	0723	0773	0831
0679	0724	0779	0832
			0833

TABLE I

(Affected Aircraft Serial Numbers)

AA-5A AIRCRAFT

0001	0026	0054	0082	0105
0005	0031	0056	0083	0107
0009	0032	0060	0084	0108
0010	0033	0061	0085	0109
0011	0035	0062	0088	0110
0012	0037	0064	0089	0111
0013	0039	0065	0092	0116
0014	0040	0067	0093	0117
0015	0041	0069	0094	0118
0017	0042	0070	0097	0124
0018	0047	0072	0099	0130
0020	0049	0075	0100	0132
0022	0051	0076	0102	0133
0024	0052	0080	0103	0136
				0138

AA-5B AIRCRAFT

0004	0069	0121	0169	0217
0005	0071	0123	0170	0219
0006	0072	0125	0171	0220
0007	0073	0126	0172	0225
0008	0074	0127	0173	0227
0009	0075	0128	0174	0230
0012	0080	0129	0175	0232
0013	0083	0131	0176	0235
0014	0084	0132	0177	0236
0018	0086	0134	0179	0238
0025	0087	0140	0183	0239
0026	0089	0141	0184	0240
0031	0090	0142	0185	0241
0032	0092	0143	0186	0242
0037	0093	0144	0189	0245
0048	0094	0146	0190	0246
0049	0099	0148	0191	0248
0050	0101	0149	0192	0249
0051	0107	0150	0193	0250
0052	0108	0151	0194	0252
0053	0109	0157	0196	0254
0057	0110	0158	0197	0257
0061	0113	0159	0200	0258
0064	0114	0161	0207	0259
0065	0115	0162	0209	0261
0067	0117	0164	0212	0268
	0119	0165	0216	0301